GPD-40 Fence Pro™ Operating Instructions... continued

WARNING

AVOID SERIOUS INJURY OR DEATH

READ THIS MANUAL BEFORE USING YOUR POST DRIVER

Visually inspect your GPD-40 Fence Pro™ Post Driver before use. The interior of the chuck tube should be checked for obstructions, damage or wear to the chuck tube





Fig. 1

Upper limit of engine oil. Lower limit of engine oil is end of dipstick.

and anvil inside. The outer surfaces of the driver should also be inspected for any defects. Do not use the GPD-40 Fence Pro™ if there is any damage or wear until the damage or wear is corrected and repaired.

Check all fluid levels, i.e. engine oil and fuel and fill as needed as per manufacturer's specifications.

Proper oil level is essential to the operation of the post driver. Overfilling of the oil will result in loss of power and may cause permanent damage to the engine.

USE ALL RECOMMENDED SAFETY EQUIPMENT.

Rest the driver on a solid surface, i.e. tailgate, bench, or clear, solid ground and posture your body in a safe position. DO NOT start the driver anywhere but an open, well-ventilated area. It is recommended that the GPD-40 Fence Pro™ only be used outdoors and never inside an enclosed building.

Starting the Engine:

To start a COLD engine, move the choke lever to the CLOSED position (Fig. 3). Lock the throttle into high idle position. (Fig. 2) This is done by depressing the trigger and the high idle lock simultaneously. The throttle is now in the high idle position.

To start a WARM engine, leave the choke lever in the OPEN position and do not lock the throttle into the high idle position.

Press the priming bulb repeatedly (Fig. 4) until fuel can be seen in the clear-plastic fuel return tube.

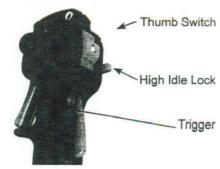


Fig. 2

GPD-40 Fence Pro™ Operating Instructions... continued

Slide thumb switch on throttle handle down or into the ON position.

Grasp the starter grip lightly until you feel resistance, (Fig. 5) then pull briskly in the direction of the arrow as shown below. Return the starter grip gently.

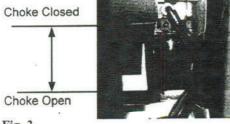


Fig. 3

Priming Bulb

Fuel Return Line (clear plastic tube)

Do not extend the starter rope to its full length as it can cause damage the recoil mechanism

An operator should **A** CAUTION never wrap the starter rope around their hand. This will cause serious injury.

NOTE Do not allow the starter grip to snap back against the engine. Return it gently to prevent damage to the starter.

If the choke lever was moved to the CLOSED position to start the engine, gradually move it to the open position as the engine warms up. As the engine warms up also release the high idle lock



by slightly depressing the trigger and then immediately releasing it. Use caution as to not engage the clutch.

Hot Restart

If the engine is operated at higher ambient temperatures, then turned off and allowed to sit for a short time, it may not restart on the first pull. If necessary, use the following procedure:

Failure to follow instructions can result in personal injury



Turn the engine switch to the OFF position before performing the following procedure. This will prevent the engine from starting and running at maximum speed when the throttle is in the MAX. speed position. If the engine starts with the throttle in the MAX. speed position, the post driver will operate at maximum power. This may result in personal injury and damage to the post driver.

GPD-40 Fence Pro™ Operating Instructions... continued

- 1. Turn the engine switch on the post driver to the OFF position.
- 2. Move the choke lever to the OPEN position.
- 3. Hold the throttle in the MAX speed position.
- 4. Pull the starter grip 3 to 5 times.

Follow the STARTING THE ENGINE procedure on the previous page and start the engine with the choke lever in the OPEN position.

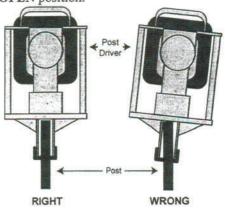


Fig. 6

Driving a Post

Insert a post into the GPD-40 Fence Pro™ making sure the end of the post to be driven is in the correct position on the ground. Position the driver aligned centered to the post. (Fig. 6) If not aligned properly, damage could be caused to the driver or the post.

Apply steady downward pressure to the handles and apply enough throttle to engage the clutch and hammer.

Once you are confident that the post is driving straight, apply full throttle to the driver until the post is driven to the desired depth.

Release the trigger dropping the engine RPM back to idle before removing from the post. When the engine has returned to idle, proceed to the next post repeating the previous method of driving a post.

Installing a Chuck Adapter

CHUCK SIZE: A warning chuck or chuck adapter

that is too large for the post being driven

may damage the driver and may batter the end of the post. Using a the appropriate chuck adapter snuggly aligns the post to optimum striking position and prevents damage to the driver from bouncing around in a loose fitting chuck. See the chart below to specify the appropriate adapter for your application. Chucks and chuck adapters wear out and should be replaced as needed. Inspect your driver's chuck and chuck adapters frequently.

The GPD-40 Fence Pro is equipped with the Rhino® Chuck-Lok™ Adapter System. It is comprised of the master chuck, the locking nut and two-piece adapters.

Type or Size of Post to be Driven	Chuck/Adapter Required
Fiberglass T-Post	2* Adapter
T-Post	2* Adapter
5/8" to 3/4" Ground Rod	1" Adapter
1" to 1-7/8" Post	2" Adapter
2" to 2-3/8" Post	Master Chuck

GPD-40 Fence Pro™ Operating Instructions... continued



ALWAYS HAVE THE LOCKING NUT IN

PLACE WHEN DRIVING POSTS: The Chuck-Lok™ locking nut should always be tightened onto the master chuck to protect the chuck threads, even when not using an adapter. Failure to do so exposes the chuck to possible damage.

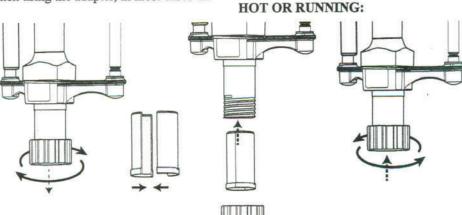
The two-piece adapter design is a solution for the occasional flared post. Should a post flare and lodge inside the chuck when using the adapter, in most cases the

operator can loosen the locking nut letting it slide down the post, then lift the driver off the post. The operator can quickly re-insert the adapter, secure them with the locking nut and resume driving posts. See the Fig. 7 and Fig. 8 for steps for installing Chuck-Lok™ adapters.

Maintenance of the GPD-40 Fence Pro™



NEVER REFUEL WITH THE ENGINE



Never refuel your GPD-40 Fence Pro™ with the engine hot or running as there is a possibility the flammable fumes from the gasoline can ignite, causing severe injury and/or damage to your GPD-40 Fence Pro™ and surrounding area. Follow engine manufacturer's instructions for the refueling of the engine.

With each use check the engine oil level, air filter, and all fasteners. If necessary, add oil, clean or replace the air filter and tighten any loose nuts, bolts, or any other fastener. (See page 6 for engine oil level)

Change engine oil as per engine manufacturer's specifications. Dispose of used oil in accordance with any local, state, or federal regulations.

To help insure years of operation, wipe down the GPD-40 Fence Pro™ with a clean cloth after each days use.

Refer to the Service Instructions for more detail regarding maintenance of the Post Driver.